



## Patching and Repair Instructions

- 1) Use a hand grinder with a 16, 24 or 26 grit pad to grind off any coating that has disbonded from the substrate and to rough up the substrate. Grind all of the exposed area and beyond until reaching coating that is properly adhered to the substrate. Create as much profile (roughness) on the substrate and coated area as possible.
- 2) Thoroughly clean and solvent wipe the areas that are to be coated, ensuring that the substrate is clean, dry and free of any grease, oil or other contaminants. Use acetone or MEK (methyl ethyl ketone) as the solvent.
- 3) Apply the LifeLast urethane according to the hand application instructions provided for that particular product.
- 4) Allow urethane to cure for at least 12 hours prior to placing back into service.