



# PRIMALL-125 EPOXY PRIMER

## TECHNICAL DATA SHEET

EFFECTIVE: 6/24/2019

### PRODUCT DESCRIPTION

#### CHEMICAL DESCRIPTION

Amine-cured Epoxy

#### USAGE

Primall-125 is a 99+% solids, two-part epoxy primer for use on steel, aluminum, galvanized steel, stainless steel, concrete, wood, composite plastics and masonry. Similar to Primall-160 in its performance benefits, the Primall-125 is a much faster curing system, with a recoat time of two hours at 70°F (21°C). Like the Primall-160, Primall-125 has excellent adhesion to a variety of substrates, including damp and green concrete, and bonds chemically to LifeLast polyurethanes. Application of the Primall-125 to porous substrates, like concrete and fiberglass, minimizes moisture and out-gassing considerations helping to result in a holiday free application. Unlike typical epoxy priming systems, particularly those that are fast curing, the Primall-125 has an extraordinarily long open time for chemical adhesion with LifeLast polyurethane topcoats; up to three days. The use of Primall-125 is strongly recommended when using LifeLast polyurethanes on porous substrates like concrete, wood and fiberglass. Application is accomplished by hand, using brush, roller or rag, or it can be sprayed (hot-potted) and back-rolled.

#### COLOR

Amber

#### QUALIFICATIONS

Certified for use as a priming system for LifeLast DuraShield 210, 310 and 320 in FDA approved dry bulk applications and USDA incidental contact environments

#### TYPICAL APPLICATIONS

- Concrete primer
- Wood primer
- Primer for stainless and galvanized steels, and aluminum
- Fiberglass
- Concrete sealer

### PRODUCT ADVANTAGES

#### EXCELLENT ADHESION

Bonds to a variety of substrates

#### HIGH BOND STRENGTH

To SSD (saturated surface dry) or green concrete

#### VERY GOOD CHEMICAL RESISTANCE

Withstands most concentrated acids and bases

#### LONG OPEN TIME FOR RECOATING

#### EXCELLENT MOISTURE TOLERANCE

Even under cold and humid conditions

#### SEALS POROUS SUBSTRATES

Reduces pinholes in concrete, fiberglass and wood applications

#### CHEMICAL BOND WITH LIFE LAST POLYURETHANES

Provides uncompromising adhesion to topcoat

#### NO INDUCTION TIME REQUIRED

### COATING SYSTEMS

#### TOPCOATS

LifeLast DuraGard and DuraShield polyurethanes

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## TECHNICAL DATA

### PHYSICAL PROPERTIES

Test	Standard	Result
Adhesion: White Blasted Steel Concrete, Dry Concrete, Damp	ASTM D4541	> 1500 psi Concrete Failure Concrete Failure
Hardness, Shore D	ASTM D2240	80±3

### SOLIDS

99.2% by volume

### MIX RATIO

1.25 : 1 (Resin : Curative) by volume

1.42 : 1 (Resin : Curative) by weight

### RECOMMENDED DRY FILM THICKNESS

2-20 mils wet/dry mils, substrate dependent

### COVERAGE

- Metal Substrates & Fiberglass:
  - ◇ 190-375 ft<sup>2</sup>/gallon @ 2-8 mils
- Concrete, Wood, & Masonry:
  - ◇ 75-250 ft<sup>2</sup>/gallon @ 2-20 mils

### NET WEIGHT PER GALLON

- Resin: 9.4 lbs/gallon
- Curative: 8.2 lbs/gallon
- Mixed: 8.9 lbs/gallon

### SHELF LIFE

12 months at recommended storage temperatures.

### STORAGE

- Temperature:
  - ◇ Resin: Min 40°F (4°C), Max 90°F (32°C)
  - ◇ Curative: Min 40°F (4°C), Max 90°F (32°C)
- Containers must be kept sealed in a dry environment.

### SHIPPING INSTRUCTIONS

Unheated trailer, no special requirements. Keep dry.

### CURE TIME

Temperature	Dry To Touch	Minimum Recoat Time	Maximum Recoat Time*
70°F (21°C)	3 hrs	2 hrs	<3 days

\* In clean environments. An acetone wipe may be required if primer is applied in areas exposed to contaminants.

### APPLICATION

#### SURFACE PREPARATION

Preparation requirements vary with application. Refer to the *Application Specification Sheet* for the LifeLast topcoat being applied or contact your LifeLast technical representative for assistance.

#### MIXING

Primall-125 is supplied in pre-measured kits. Pour the entire contents of the curative bucket into the resin bucket and mix using a "Jiffy" mixer or similar equipment. Mix thoroughly, but avoid adding air to the mixture. Scrape the sides and bottom of the bucket during mixing.

#### POT LIFE (70°F, 21°C)

- 100 gram mass: 20 minutes
- 2 mixed gallons: 13 minutes

#### SUBSTRATE TEMPERATURE

Min: 40°F (4°C); Max: 120°F (49°C); surface should be properly prepared and more than 5°F (-15°C) above dew point.

#### AMBIENT CONDITIONS

- Min: 40°F (4°C); Max: 120°F (49°C)
- Relative humidity should be less than 85%. Ambient air temperature must be no less than 5°F (-15°C) above the dew point.

#### THINNING

None required or recommended.

#### SPRAY APPLICATION

- Use 30:1 or larger, single component airless.
- 1/4" or larger spray line; 0.015-0.025" spray tip.
- Mix only what can be applied in under 10 minutes.
- Recommend back-rolled into substrate.

#### TOPCOAT APPLICATION

Primer may blush when curing in cold temperatures, high humidity and/or high carbon dioxide conditions. Blush must be removed prior to application of the topcoat. See the Primall-125 Application Specification for more details.

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